

Paragon Paints

Technical Data Sheet

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01/12/12

Product: Paragon Paints Synthetic Stoving Enamel **Sizes Available:** 250 ml, 500ml, 1 Litre, 2.5 Litre & 5 Litre tins **Colours:** Black

Description: Paragon Paints Stoving Enamel is a Modified alkyd melamine

Stoving Schedule: Allow solvent 10-15 minutes to "flash off" prior to stoving. Stove at 140degrees C for 20 minutes (actual metal temperature). If recoating required lightly abrade paint surface

Regulations/Compliance: Out of scope **Surface Prep:** Steel – can be applied to clean bare steel blast cleaned to ISO SA2.5, or over a suitable primer Non-ferrous Metals – Prime with 2-patch etch primer.

Technical Information

Coverage: 10 sqm per litre at 30 microns dry film thickness **Flashpoint:** 21 Degrees C **VOC(supplied)** 500-550 grams/litre

Storage: 12 months in original sealed container

Cleaning: Ensure surfaces to be coated are dry and free of all traces of contaminants

Health & Safety: Please refer to Paragon Paints Material Safety Data Sheet and to tin label prior to use. Suitable respiratory equipment should be worn when spraying.

Application Methods

	Thinners	Coats	Touch Dry at 20°C	Hard Dry at 20°C	Firm Dry at 20°C
Brush:	PT3	2 – 3	2 Hours	6 Hours	12 Hours
Spray:	20% Synthetic PT3	2 – 3	2 Hours	6 Hours	12 Hours

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or process. Such information is to the best of Paragon Paints knowledge and belief accurate and reliable as to the date indicated. However, no representation, warranty or guarantee is made as to its accuracy reliability or completeness. It is the users' responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use.