

| | |
|--------------------------------------|---|
| Product Name | 2 Pack Etch Primer |
| Our Reference | Base: 4700-2-1. Activator ref. 1000-1-1 |
| Description | A two component pigmented etch primer based on PVB resin and zinc tetroxy chromate. Excellent adhesion to steel, zinc, aluminium and other non ferrous metals |
| Colour And Gloss | Translucent yellow, matt |
| Basic Data for Mixed Product at 20°C | |
| Dry Film Thickness | 10-15 microns |
| Theoretical Spreading Rate | 11.5 sq metres per litre |
| Drying Time | 15 minutes |
| Recoating | Min. interval before over coating 1 hour Max. interval before over coating 24 hours - must be kept dry. If left for more than 24 hours should be abraded before use |
| Recommended Substrate Conditions | Metal - degreased, abraded and finally solvent wiped. The surface must be moisture free and application must not be made in conditions of high humidity (above 75% RH) |
| Mixing Instructions | Ratio: base to activator, 1:1 by volume. DO NOT USE MIXED PRIMER AFTER 12 HOURS. DO NOT STORE MIXED PRIMER IN STEEL CONTAINERS. |
| Pot life | 4-6 hours |
| Air Spray | Thin up to 20% with BT3 thinner. Tip size 1.4 mm - 2.0 mm, atomizing pressure 40-60 psi |
| Brush | Ready for use when mixed. |
| Packaging | 1 litre, 5 litre |
| Thinner | BT3 (thinning) BT2 (cleaning) |
| VOC (supplied) | 740 grams per litre |
| Flashpoint | 10°C |
| Shelf Life | 12 months from date of manufacture in sealed containers. Store in a cool, dry place with temperatures between 10-15°C and in accordance with the Highly Flammable Liquids and Liquefied Petroleum Gases Regulations 1972. |
| | Data 470021 |

The information in this data sheet and this product is intended for users who have the requisite knowledge and industrial skills. It is the end- user's responsibility to determine the suitability of the product for its intended use. Paragon Paints has no control over either the quality or condition of the substrate, or the many factors affecting the use and application of this product. Paragon Paints does therefore not accept any liability arising from loss, injury or damage resulting from such use or the contents of this data sheet.